

## Wafer Tunnels Inspection – SPOS

### Executive Summary

Optimet's NanoConoprobe laser sensor was used to inspect wafer tunnels. The main goal of wafer inspection is to measure the lithographic structures on wafer elements. The Conoscopic-holography-based NanoConoprobe laser sensor is highly capable of scanning lithographic structures on wafer elements down to 0.1  $\mu\text{m}$  accuracy.

Results for the SI wafer scan using NanoConoprobe had a resolution of 2x5  $\mu\text{m}$ . Features measured were:

- Structure depth
- Structure width
- Roughness

### 1. Optimet's Advantages over Other Technologies:

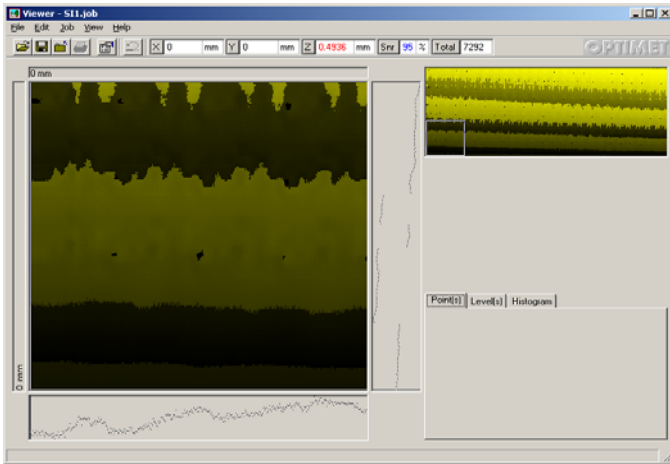
1. Collinearity – In contrast to triangulation technologies, this enables measurements inside holes and tunnels with high accuracy. This feature is demanded when scanning lithographic structures on a wafer.
2. High lateral resolution
3. High sampling rate with no need for extra processing – measurements can also be done with Optimet's Nano9000 at a rate of 6 kHz.

### 2. Application description

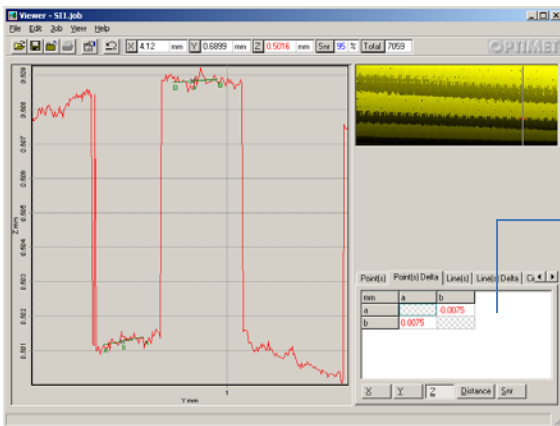
SI wafer scan using NanoConoprobe.

### 3. Results and Observations

#### Sample 1, Small Piece (Fragment)



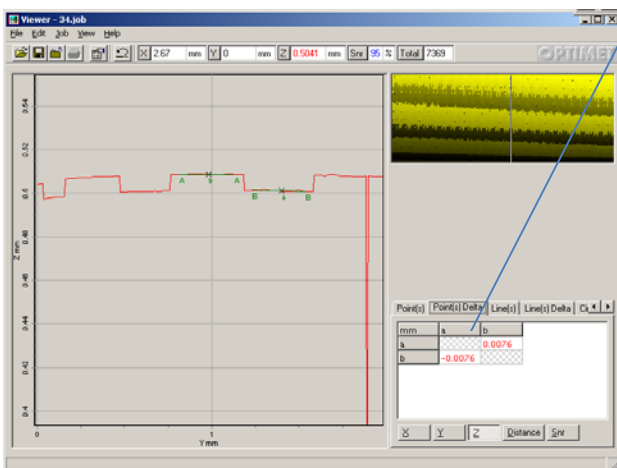
**Figure 1 – Fragment – Scan**



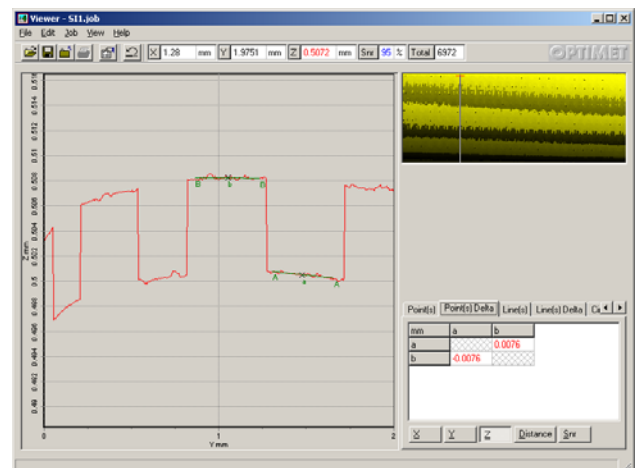
mm	a	b
a		-0.0075
b	0.0075	

mm	a	b
a		0.0076
b	-0.0076	

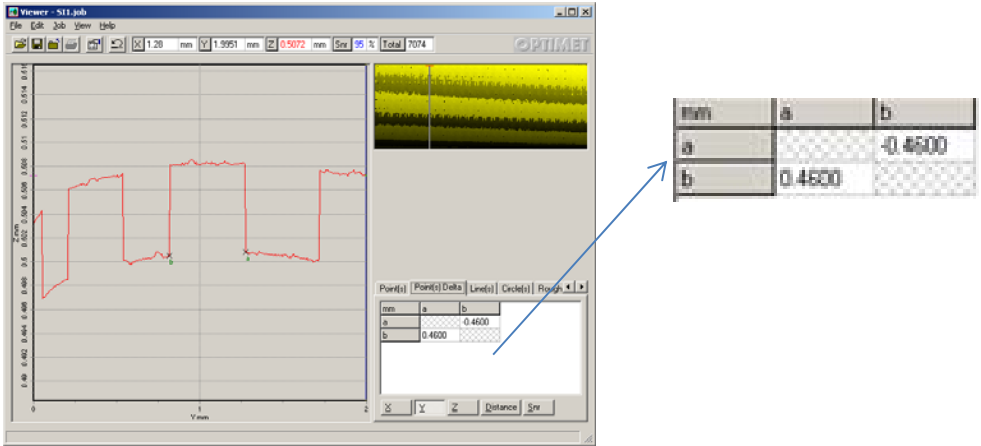
**Figure 2 – Fragment – Cross section – Position 1**



**Figure 3 – Fragment – Cross section – Position 2**



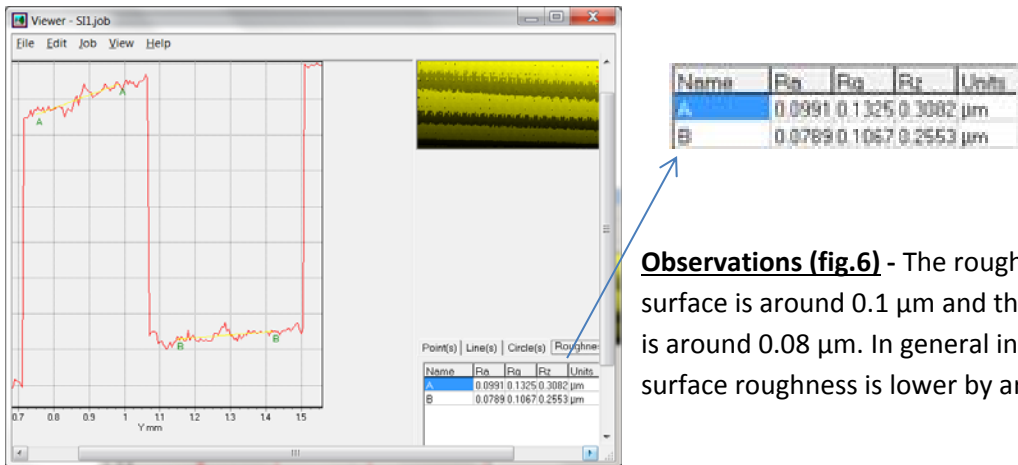
**Figure 4 – Fragment – Cross section – Position 2 zoomed**



**Figure 5 – Fragment – Width measurements**

**Note to fig. 5** – Small angle may affect the width.

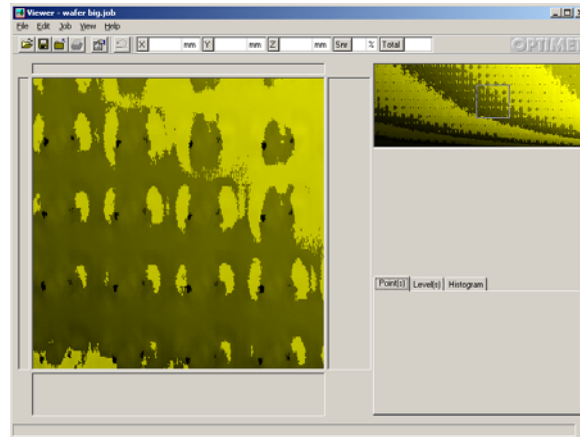
**Observations (fig. 2, 3, 5)** - The sensor measures both structure depth with an average value of 7.5  $\mu\text{m}$  and structure width of around 460  $\mu\text{m}$  at the specific point chosen.



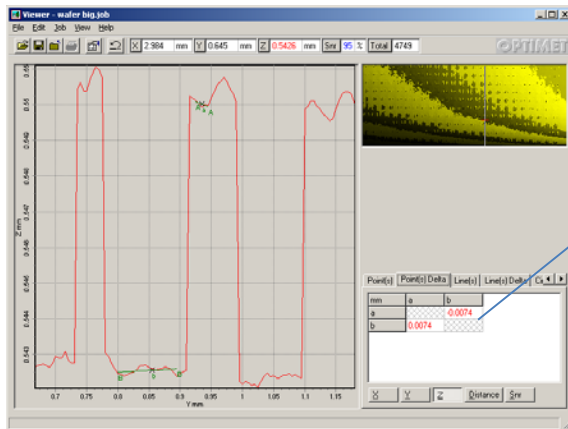
**Figure 6 – Fragment – Roughness**

**Observations (fig.6)** - The roughness of the upper surface is around 0.1  $\mu\text{m}$  and the inside the groove is around 0.08  $\mu\text{m}$ . In general inside the groove the surface roughness is lower by around a 20%.

**Sample 1, Whole Wafer**

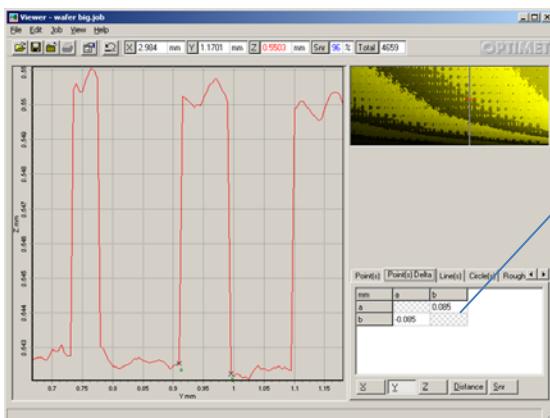


**Figure 7 – Whole wafer – Scan**



mm	a	b
a		-0.0074
b	0.0074	

**Figure 8 – Whole wafer – Cross section**



mm	a	b
a		0.085
b	-0.085	

**Figure 9 – Whole wafer – Width measurements**



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**OPHIR**

A Newport Corporation Brand

## 4. Data

<b>Parameter</b>	<b>Value</b>
Reflective/Diffusive/Transparent/Translucent	Reflective
Working Range (mm)	1mm-4mm
Precision ( $\mu\text{m}$ )	0.5 $\mu\text{m}$
Stand Off (mm)	18
Max. Data Rate (KHz)	3KHz
Lateral Resolution( $\mu\text{m}$ )	2*5
Z Resolution( $\mu\text{m}$ )	0.1 $\mu\text{m}$
Application Category	-